

Pricelist

modification options

f.britsch

as of May 1, 2026

Important Notice:

This price list is for informational purposes only. All prices are subject to change without notice. The prices stated in our order confirmation shall be binding. Errors and alterations excepted.

Option:	Price/pc.
Grinding steel collets and clamping heads	
Grind steel collet to \emptyset	37,00 €
Grind small bore diameters into steel collets (under \emptyset 3mm)	46,00 €
Grind smooth bore into steel collets	42,00 €
Grind smooth bore into steel collets from \emptyset 42mm	47,00 €
erode axial grooves up to \emptyset 12.0 mm	36,00 €
erode axial grooves from \emptyset 12.1 mm	60,00 €
Grind radial grooves	26,00 €
Grind axial and radial grooves	55,00 €
Grind radial grooves into hexagon	85,00 €
Grind clamping heads	76,00 €
Grind GZT 71 pick-up collet	70,00 €
Grinding carbide collets and carbide guide bushes	
Grind carbide collets and carbide guide bushes	43,00 €
Grind small bore into carbide collets and guide bushes (under \emptyset 3mm)	55,00 €
Grind guide bush with extended carbide length	75,00 €
Grind guide bush with extended carbide length (under \emptyset 3,0mm)	90,00 €
Grind guide bush with extended carbide length from 50mm	160,00 €
Grind guide bushes Top100 + Top200	110,00 €
Shorten guide bush total length	21,00 €
Grinding bar feeder collets	
Grind small bore diameters into bar feeder collets (under D10)	53,00 €
Grind bar feeder collets from D10	33,00 €
Grind bar feeder collets from D21 to D36	43,00 €
Grind Turbo bar feeder collets from D25	43,00 €
Grind bar feeder collets from D37	53,00 €
XT surcharge for bar feeder collets	58,00 €
Surcharge for intermediate size on bar feeder collets for internal gripping	73,00 €
General processing for collets and guide bushes	
Maximum radial run-out accuracy "UP"	27,00 €
Fine grinding	28,00 €
Siliconize collet	57,00 €
Siliconize collet - only cone	42,00 €
Siliconize guide bush	41,00 €

Option:**Price/pc.**

Cold vulcanization on collets to F38 without elongated hole	83,00 €
Cold vulcanization on collets to F38 with elongated hole	93,00 €
Cold vulcanization on collets from F40 without elongated hole	95,00 €
Cold vulcanization on collets from F40 with elongated hole	103,00 €
Cold vulcanization on collets from F66 with elongated hole	125,00 €
Cold vulcanization on guide bushes without holes	83,00 €
Cold vulcanization on guide bushes with holes	107,00 €
Remove cold vulcanization	61,00 €
Cold vulcanization on bar feeder collets for internal gripping	86,00 €
Cold vulcanization on bar feeder collets	83,00 €

Debur slots and edges in the front and in the back	16,00 €
Glass bead blasting	17,00 €

Grind chamfer	16,00 €
Grind radius	40,00 €

Custom made products

Carbide coating on collets with grooves

ø 8,1 - ø 19,9	45,00 €
ø 20,0 - ø 30,0	50,00 €
ø 30,1 - ø 40,0	55,00 €
ø 40,1 - ø 50,0	60,00 €
ø 50,1 - ø 60,0	65,00 €
ø 60,1 - ø 70,0	70,00 €

Carbide coating on collets with smooth bore

ø 1,0 - ø 2,9	60,00 €
ø 3,0 - ø 8,4	40,00 €
ø 8,1 - ø 19,9	55,00 €
ø 20,0 - ø 30,0	60,00 €
ø 30,1 - ø 40,0	65,00 €
ø 40,1 - ø 50,0	70,00 €
ø 50,1 - ø 60,0	75,00 €
ø 60,1 - ø 70,0	80,00 €

Erode slots on collets (anti-rotation device)	41,00 €
Erode slots on saws (anti-rotation device)	50,00 €
Erode mounting diameter of saw blades	50,00 €

Erode collets free in the back from ø 2,5 - ø 12	80,00 €
Grind collets free in the back from ø 12	59,00 €
Grind collets conical ø 1,0 - 2,99	92,00 €
Grind collets conical from ø 3,0mm	72,00 €

Turn step into collets	95,00 €
Turn step into collets with relief cut	105,00 €
Grind step into collets	135,00 €
Grind collets in front and relieve bore diameter in the back	100,00 €
Erode step into collets	150,00 €
Turn step into ER-collets	150,00 €

Erode Supergrip into collets

ø 5-10 mm	205,00 €
ø 11 - 20 mm	160,00 €
ø 21 - 30 mm	205,00 €
ø 31 - 40 mm	255,00 €
ø 41 - 60 mm	330,00 €

Option:	Price/pc.
Erode eccentric bore into collets	
ø 3 - 9,9 mm	128,00 €
ø 10 - 19,9 mm	162,00 €
ø 20 - 29,9 mm	222,00 €
ø 30 - 39,9 mm	270,00 €
ø 40 - 50 mm	330,00 €
Erode wave slots into collets	140,00 €
Erode wave slots into collets < ø 3,0	205,00 €
Erode kroko slots into collets	140,00 €
Erode kroko slots into collets < ø 3,0	205,00 €
Bevel extended nose on collets	36,00 €
Shorten extended nose on collets	36,00 €
Modify extended nose taper according specification	36,00 €
Polymer insert into collets ø 1,5 - ø 2,5	240,00 €
Polymer insert into collets ø 2,5 - ø 4,0	121,00 €
Polymer insert into collets from ø 4,0	110,00 €
Polymer insert into collet SZ42	149,00 €
Polymer insert into clamping heads SK42/52/65	149,00 €
Remove polymer insert	60,00 €
Polymer insert soft	132,00 €
Polymer bush (centering bush) for additional material guidance	80,00 €
Polymer bush (up to clamping bore) for additional material guidance	100,00 €
Brass bush (centering bush) for additional material guidance	85,00 €
Brass bush (up to clamping bore) for additional material guidance	105,00 €
Brass bush (centering bush) for additional material guidance under 3,0	190,00 €
Brass bush (up to clamping bore) for additional material guidance under 3,0	215,00 €
Erode 3 additional slots into collets (up to F20)	80,00 €
Erode 3 additional slots into collets (up to F38)	110,00 €
Erode 3 additional slots into collets (from F40)	145,00 €
Erode 2 slots into collets blank (0,4mm wide)	60,00 €
Erode 4 slots into collets blank (0,4mm wide)	90,00 €
Anneal collets and bar feeder collets	30,00 €
Expand collets	37,00 €
Cut inner thread inside collet shaft	70,00 €

For special designs, for example profile shape, we ask for a written order with a current drawing.

Custom-made products that have been delivered according to the order **cannot be taken back under any circumstances.**